

Service description

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| Product: VM420 | Service description No.: 4120-S014 | Ver: 1 |
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Symptom

The splitting ram does not activate "power" function.

Cause

The valve ensuring high power splitting does not operate properly.

Solution

The valve operating this function is a cartridge valve inside the "regenerative" block at the end of the splitting cylinder.

Dismount the cartridge valve and remove eventual contaminants. Check whether the valve can be manually operated by pushing it against a clean and hard surface. Also check all sealings for eventual leakage.

Assemble the valve and test the splitting function.

